

Bounce Back[®] Horse Fence Suggestions for End Post Installations

The information provided is suggested only. It is up to the individual to ensure they use the correct fencing method suitable for their situation.

Acacia Products will not assume responsibility for design choice by the installer. If unsure it is recommended that the owner of the property seek further advice through an approved Fencing Contractor.

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General Points on Post Installations

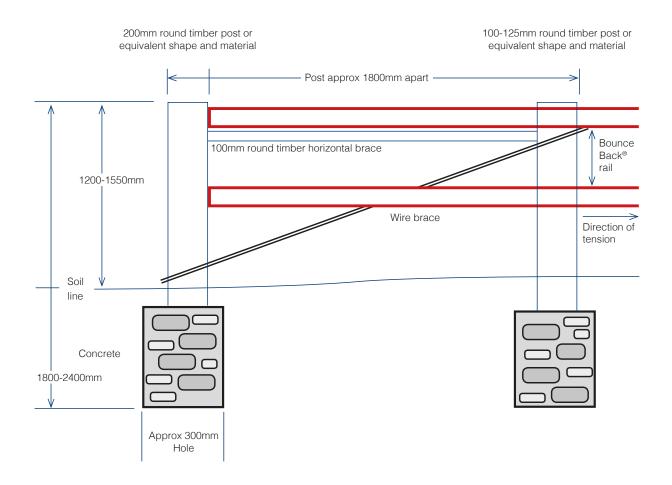
0	Consider ramming posts in for greater strength when practical and economical.
)	Ground conditions will need to be suitable to ensure a post can be installed at the depth and diameter of the hole. Industry norms of 2/3rds above to 1/3 below apply. However certain soil types will require 1/2 below.
0	An auger may be useful.
0	Ensure posts are sealed prior to installing where necessary. Check with your supplier their requirements when posts are cut to length.
0	Ensure posts are mounted upright and soil is well compacted.
0	Attach rail to the inside of the interim post to ensure the fence is smooth on the inside to reduce risk of injury to the animal.
0	Ensure straining post is high enough so the top rail is visible to the animal.
0	Concrete all straining posts unless the posts are rammed in.
)	When concreting timber posts plan for contraction of the post as the timber dries. Consider using large nails in the post in the area to be set in concrete. This may prevent the dried post being pull up and out of the set concrete.

Bracing Techniques

There are two bracing techniques commonly employed for strained fences the "H-Brace" (or Box) and the diagonal brace. Although the H Brace is aesthetically preferred as it avoids having the diagonal post either method can be employed with our system. There is some safety benefits to the H Brace also as it avoids the tight entrapment areas created by the diagonal brace. Diagrams of how each bracing technique can be used with our system are below for you reference.

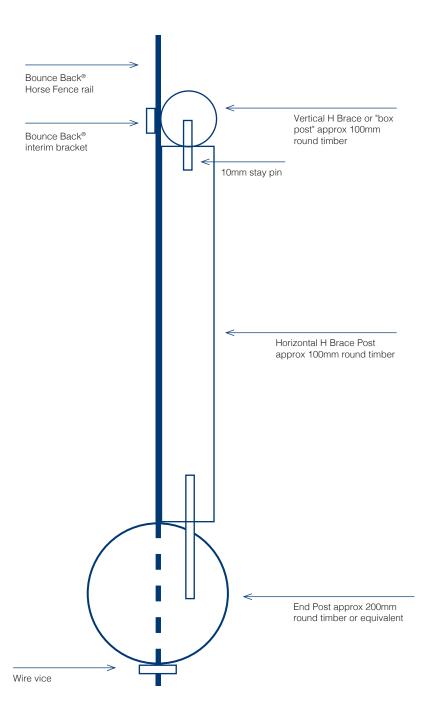


H-Brace Horizontal View



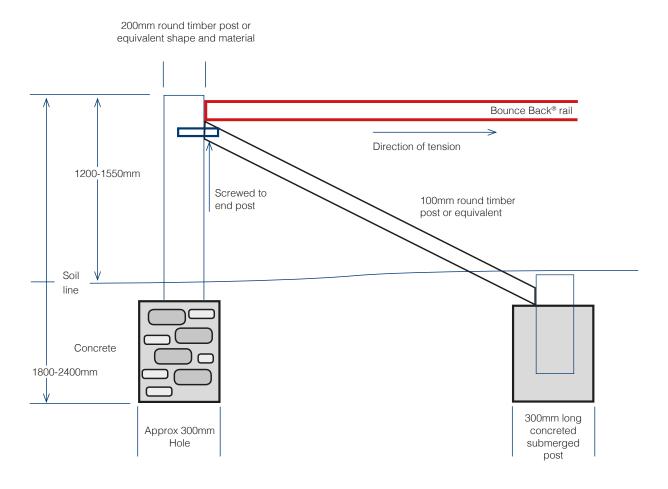


H-Brace "View from above"





Diagonal Brace Horizontal View





Diagonal Brace "View from above"

